

Property	Test Condition	Test Method ISO	Units	Flame retardant
				V-0, 5VA
				884-X01
				>ABS-FR(17)<
Physical property				
Density	23℃	ISO1183	kg/m ³	1150
Specific Gravity		ASTM D792	-	1.15
Mechanical property				
Tensile strength	23℃	ISO527-1,2	MPa	47
Tensile strength		ASTM D638	MPa	45
Tensile elongation at Break		ASTM D638	%	5
Elongation at Break	23℃	ISO527-1,2	%	5
Flexural Strength	23℃	ISO178	MPa	74
Flexural Strength		ASTM D790	MPa	68
Flexural Modulus	23℃/50% RH	ISO 178	MPa	2350
Flexural Modulus		ASTM D790	MPa	2310
Rockwell Hardness	23℃	ISO2039-2	R Scale	104
Rockwell Hardness	23℃/50% RH	ASTM D785	Rスケール	104
Charpy Impact Strength (V-notched)	23℃	ISO179	kJ/m ²	18
Ball Pressure Temp./0.1mm Vicat Softening T emp.			℃	80～80
Izod Impact Strength (V-notched)	23℃ 12.7mm	ASTM D256	J/m	157
Heat property				
Heat Deflection Temp High Load	1.80MPa	ISO75-1,2	℃	71
Heat Deflection Temp(Unannealed)High Load	6.4mm/1.82MPa	ASTM D648	℃	76
Flammability		UL94	rank/thickness mmt	5VA(2.5mm)
Molding property				
Mold shrinkage	23℃/50% RH	Toray Method	%	0.4-0.7
Melt Flow Rate	200℃/49N	ISO 1133	g/10min	4.5

These values are typical data for this product under specific test conditions and not intended for use as limiting specifications.

